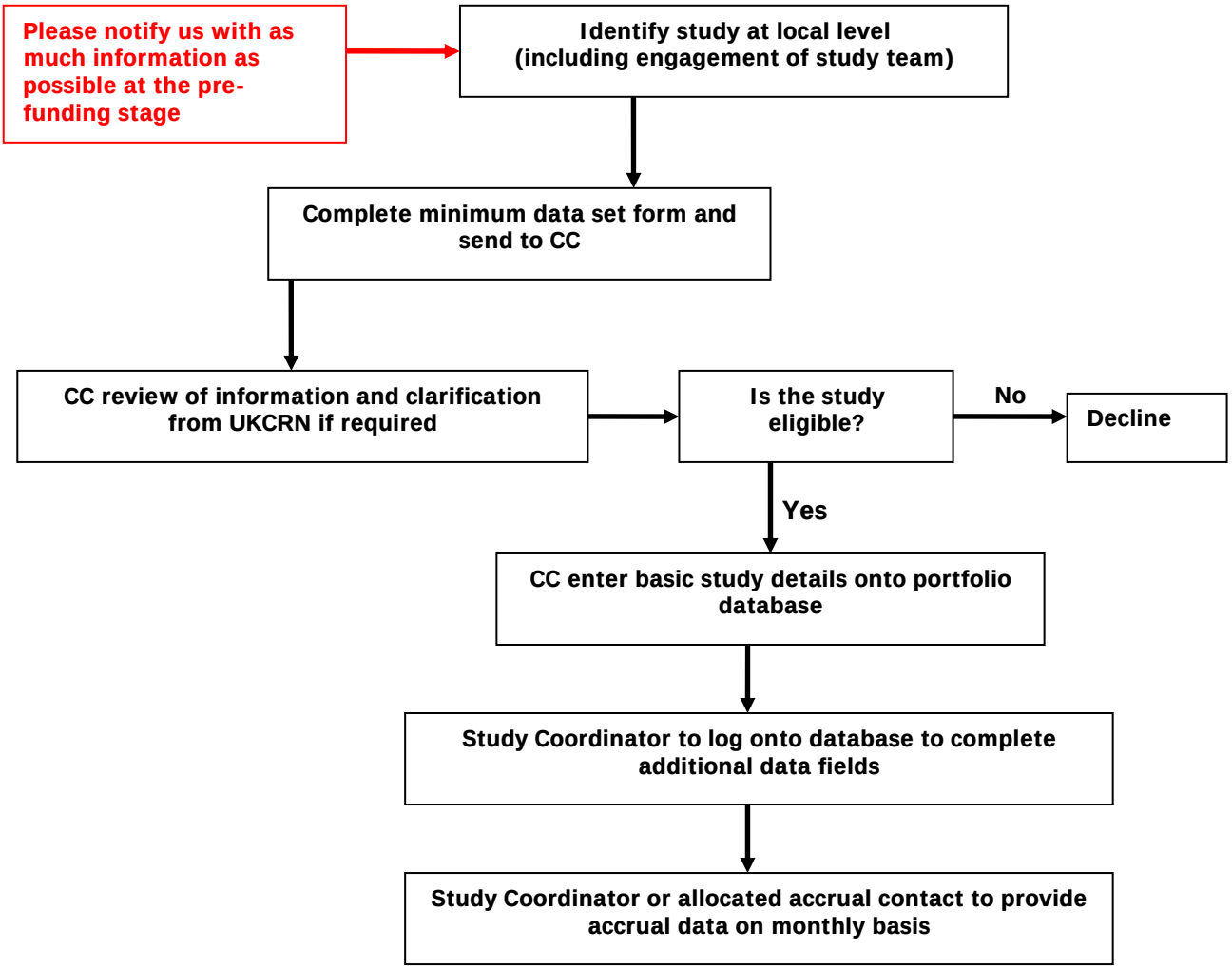Portfolio Study Process